New Insights into the Swirling Flow in Turbine Blade Cooling Models Obtained via Magnetic Resonance Velocimetry

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Abstract

Magnetic Resonance Velocimetry (MRV) allows measurements of the threedimensional velocity field in complex channels in which no other measurement technique can be applied. In particular, the combination of MRV with inexpensive rapid prototyping techniques allows fast measurement cycles of arbitrary designs. In this thesis, a recent engineering problem is used to demonstrate the usefulness of MRV for industrial design processes: the cyclone cooling of turbine blades. Cyclone cooling is a modern cooling concept which employs strongly swirling flows in the internal passages of the turbine blade. At the Reynolds numbers and high swirl intensities which are needed for cooling, the flow is characterized by strong anisotropic turbulence and instability. These features prohibit the use of simple turbulence models in CFD. Because of this reason, there is only scarce information available on the flow behavior in cyclone cooling systems. MRV provides a powerful means to gain a deeper understanding of the flow behavior in such systems. Based on a comprehensive parameter study with simplified non-rotating cyclone cooling models employing isothermal water as flow medium, it is examined how the flow reacts to changes in the main parameters of the system. A number of new findings are presented which underline the usefulness of MRV for such applications. In brief, it is found that the downstream condition of the cyclone cooling system is one of the most crucial parameters for the robustness of the system. For example, small changes at the channel outlet can lead to significant variations in the flow pattern inside the entire channel, leading to unpredictable changes in the cooling characteristics. Therefore, as a rule of design, the flow has to be made insensitive to these influences. A number of straight-forward measures are presented which provide the necessary conditions. The transferability of these findings from the simplified cyclone cooling models to the real application is verified by means of a numerical simulation and a realistic cyclone cooling system that is measured with MRV. In conclusion, this thesis demonstrates the potentials of MRV to contribute to quick and accurate design processes in the fluid mechanics industry. As a possible future scenario, MRV could be integrated in the actual layout of a turbine blade cooling system, or likewise to similar problems in engineering.

Vorwort des Herausgebers

Die Reihe Forschungsberichte aus dem Institut für Gasturbinen, Luft- und Raumfahrtantriebe gibt die Forschungs- und Entwicklungsfortschritte im Bereich der Turbomaschine an der Technischen Universität Darmstadt wieder. Aufgrund der starken Anwendungsorientierung in diesem Bereich der Forschung sind universitäre Fragestellungen Spiegelbild industrieller Entwicklungstrends.

Wechselnde politische, ökonomische und ökologische Rahmenbedingungen bestimmen hierbei aktuelle Entwicklungsschwerpunkte und bringen die Turbomaschine immer wieder an den Rand des technisch realisierbaren. Dadurch werden neue Erkenntnisse aus der Forschung nicht selten unmittelbar industriell umgesetzt.

In diesem Umfeld entstehen die industrie- und anwendungsnahen, wissenschaftlichen Arbeiten dieser Reihe. Sie beschreiben aktuelle Erkenntnisse aus experimentellen Untersuchungen und numerischen Simulationen, die am Fachgebiet für Gasturbinen, Luft- und Raumfahrtantriebe an der Technischen Universität Darmstadt gewonnen werden konnten.

Heinz-Peter Schiffer

Darmstadt, 2017

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Nomenclature

Greek Symbols

 α swirl decay parameter: initial term β swirl decay parameter: exponential term

 γ gyromagnetic ratio

 $\Delta\Phi$ phase difference between two or more images

 $\Delta\Phi_n$ noisy phas1e difference

 Δm_i difference in *i*-th gradient moment between two measurements

 δ_{ij} Kronecker delta δ_r space encoding error δ_u velocity encoding error

 ε_1 mean radius of swirl generator inlet

 ε_2 eccentricity of orifice

 ζ vorticity

 σ_{Φ} standard deviation in image phase

 $\sigma_{\Delta\Phi}$ standard deviation in phase difference data

 σ_u measurement uncertainty σ_n noise standard deviation

Φ image phase, phase of reconstructed MRI signal

 Φ_n noisy image phase

 φ phase angle of spins, circumferential coordinate

 Ω_L fluid domain

 ω_L Larmor frequency of the nuclear spin

viii Nomenclature

Latin Symbols

A image magnitude, magnitude of reconstructed MRI signal

 A_n noisy image magnitude

B flux density of external magnetic field

 $\begin{array}{ccc} b & & \text{coil sensitivity} \\ D & & \text{channel diameter} \end{array}$

 d_1 opening diameter of concentric orifice

 d_2 inner diameter of ring orifice

 \mathbf{G}_s three-dimensional space encoding gradient \mathbf{G}_v three-dimensional velocity encoding gradient

g pressure gradient

k three-dimensional k-space coordinate

L channel length from swirl generator bottom to outlet

ly voxel size, resolution

M net magnetization vector of an ensemble of spins

 m_i *i*-th gradient moment N number of receiver coils

Nu Nusselt number

 Nu_0 Nusselt number of fully developed flow

 $\begin{array}{ll} p & \text{static pressure} \\ p_{\text{ref}} & \text{reference pressure} \\ Q & \text{volumetric flow rate} \end{array}$

 \dot{q}'' heat flux R channel radius Re Reynolds number

r three-dimensional spatial coordinate

 R_b mean bend radius S swirl number

 S_0 initial swirl number as produced by the swirl generator

s spin position

 T_f reference fluid temperature

 T_w wall temperature

t width and depth of swirl generator inlet

 U_b bulk flow velocity

u spin velocity, measured velocity

 $V_{\rm V}$ voxel volume

venc encoding velocity of the MRV acquisition Z complex MRI signal, complex image

 Z_n noisy complex image

Abbreviations

AWGN additive white Gaussian noise
BW bandwidth of MRI receiver system
CFD computational fluid dynamics

CFL cell-Courant number
FFT fast Fourier transform
FID free induction decay

FLASH fast low angle shot MRI acquisition sequence

FOV field of view of MRI acquisition
LDV laser Doppler velocimetry
LES large eddy simulation
MRI magnetic resonance imaging
MRV magnetic resonance velocimetry

NEX number of averages
NEXref number of reference scans
PIV particle imaging velocimetry
RANS Reynolds averaged Navier-Stokes
RF (radio frequency) spin excitation pulse
ROI region of interest in measured image

SNR signal-to-noise ratio

SOS sum-of-squares combination of multiple images

TA total acquisition time

TE echo time
TR repetition time

WM weighted-mean combination of multiple images

Mathematical Operators

 $\begin{array}{lll} \langle \ldots \rangle & \text{sample mean} \\ (\ldots)^* & \text{complex conjugation} \\ \angle \{\ldots\} & \text{angle of complex number} \end{array}$

 $\nabla\{\dots\}$ nabla operator

 $\arg\max\{\dots\}$ argument of the maximum

 $\mathfrak{F}\{\dots\}$ Fourier transform

 $I_i\{\ldots\}$ i-th modified Bessel function of first kind $\mathcal{N}\{\sigma\}$ white Gaussian noise with standard deviation σ

 $N.I.{...}$ next integer

 $p\{\dots\}$ probability density function

 $Var{...}$ sample variance