

Model-based Analysis and Evaluation of Point Sets from Optical 3D Laser Scanners

Dissertation

zur Erlangung des akademischen Grades

Doktoringenieur (Dr.-Ing.)

angenommen durch die Fakultät für Informatik
der Otto-von-Guericke-Universität Magdeburg
von

Dipl.-Ing. Christian Teutsch

geboren am 17. Oktober 1978 in Weißenfels

Gutachter: Prof. Dr.-Ing. Bernhard Preim
Prof. Dr. Kai Hormann
Dr. sc. techn. Ulrich Schmucker

Ort und Datum des Promotionskolloquiums:
Magdeburg, 13. November 2007

Magdeburger Schriften zur Visualisierung

herausgegeben von
Prof. Dr.-Ing. Bernhard Preim
Institut für Simulation und Graphik,
Otto-von-Guericke-Universität Magdeburg

Band 1

Christian Teutsch

Model-based Analysis and Evaluation of Point Sets from Optical 3D Laser Scanners

Shaker Verlag
Aachen 2007

Bibliographic information published by the Deutsche Nationalbibliothek

The Deutsche Nationalbibliothek lists this publication in the Deutsche Nationalbibliografie; detailed bibliographic data are available in the Internet at <http://dnb.d-nb.de>.

Zugl.: Magdeburg, Univ., Diss., 2007

Copyright Shaker Verlag 2007

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording or otherwise, without the prior permission of the publishers.

Printed in Germany.

ISBN 978-3-8322-6775-9

ISSN 1865-7397

Shaker Verlag GmbH • P.O. BOX 101818 • D-52018 Aachen

Phone: 0049/2407/9596-0 • Telefax: 0049/2407/9596-9

Internet: www.shaker.de • e-mail: info@shaker.de

Für Barbara und Hans-Dieter Teutsch.

Abstract

The digitalization of real-world objects is of vital importance in various application domains. This method is especially applied in industrial quality assurance to measure the geometric dimension accuracy. Furthermore, geometric models are the very foundation of contemporary three-dimensional computer graphics. In addition to create new models by using a modeling suite, the use of 3D laser scanners has recently become more and more common. To reconstruct objects from laser scan data, usually very large data sets have to be processed. In addition, the generated point clouds usually contain a considerable amount of errors. Therefore, it is necessary to optimize the data for further processing.

Compared to algorithms that interactively manipulate point clouds through an approximation with polygonal meshes, we aim to automatically correct each measurement individually and directly integrate the methods into the measurement process. In addition to traditional methods which usually assume point clouds as unstructured, this work introduces techniques for the extraction of common data structures from optical 3D scanners. Based on this information, procedures are developed to enable automatable procedures of scan data optimization and evaluation. The feasibility of the proposed methods is shown at the example of different real-world objects and industrial applications.

Zusammenfassung

Die Digitalisierung realer Objekte findet in vielen Bereichen ihre Anwendung. So wird diese Methode beispielsweise in der industriellen Qualitätssicherung zur Prüfung der geometrischen Maßhaltigkeit eingesetzt. Des Weiteren haben Digitalisierverfahren in der modernen 3D-Computergraphik Einzug gehalten. Anstelle der manuellen Modellierung von 3D-Objekten mit Hilfe von Grafiksoftware werden immer mehr 3D-Laser-Scanner eingesetzt. Für die Rekonstruktion der Objekte müssen jedoch oft sehr große Datenmengen verarbeitet werden. Zusätzlich sind diese durch verschiedene Fehler beeinflusst. Für die Weiterverarbeitung ist es daher meist erforderlich, die Daten aufzubereiten.

Herkömmliche Verfahren verarbeiten die Messdaten auf Basis polygonaler Modelle, welche zumeist eine Interaktion erfordern. Das Ziel dieser Arbeit ist es jedoch, die Punktemenge in Form der Einzelmessungen zu verarbeiten und die Methoden in den Messprozess zu integrieren. Damit sollen sowohl eine bessere Automatisierbarkeit als auch eine höhere Verarbeitungsgeschwindigkeit erreicht werden. Üblicherweise betrachtet man 3D-Messdaten als unstrukturiert. Im Unterschied dazu werden neue Techniken vorgestellt, die bereits existierende Strukturen aus den Messdaten optischer 3D-Laser-Scanner extrahieren. Diese Strukturen werden schließlich genutzt, um automatisierbare Algorithmen für die Messdatenoptimierung und -auswertung zu entwickeln. Am Beispiel verschiedener Objekte und industrieller Anwendungen wird die Praktikabilität der entwickelten Methoden gezeigt.

Preface

This dissertation is the result of my research work at the Department of Intelligent Sensor Systems at the Fraunhofer Institute for Factory Operation and Automation in Magdeburg. The work was additionally supported by the Faculty of Computer Science of the Otto-von-Guericke University Magdeburg. I was advised by Prof. Strothotte and Prof. Preim to whom I am very grateful for giving me this opportunity.

I am very grateful to Erik Trostmann, Michael Schiller and Dirk Berndt for many discussions throughout the whole time I was working on the dissertation and for giving a lot of valuable advice during the writing process. Many thanks also to Ronald Teutsch for his support to design the book cover.

Last but certainly not least I am very grateful for the great environment provided by the Department of Intelligent Sensor Systems. Although I was working on different industrial and research projects, they let me freely explore many ideas, concepts and algorithms.

The work and parts of this thesis were developed in collaboration with the following people: Erik Trostmann, Michael Schiller, Nico Schmidt, Silvio Sperling, Steffen Sauer, Tino Müller, Ralf Warnemünde, Thomas Dunker, Dirk Berndt, Tobias Isenberg, Bernhard Preim and Thomas Strothotte. Parts of this thesis are published in: [TBTW04, TITW04, TIT+05, TBTM05, BFTT05a, TBTW05, BFTT05b, TBST06, TBSS06, TM06, TBTP07].

Contents

1	Introduction	1
1.1	Motivation and Goals	2
1.2	Results	3
1.3	Thesis Structure	3
2	Algorithmic and Technical Foundations	7
2.1	Survey of Common 3D Measuring Principles	7
2.1.1	Surface Measuring using the Triangulation Principle	8
2.1.2	The Light Section Method	9
2.1.3	Photogrammetric Approaches	13
2.1.4	Tactile Coordinate Metrology	15
2.1.5	Further 3D Measuring Methods	15
2.2	Measuring Systems Summary	17
2.3	Surface Reconstruction	19
2.3.1	The Marching Cubes Technique	20
2.3.2	The Delaunay Triangulation	22
2.3.3	Advancing Front Meshing	25
2.3.4	Parametric and Analytical Surface Representations	26
2.3.5	Comparison of Meshing Approaches	27
2.4	Concluding Considerations	28
3	Scan Data Acquisition	31
3.1	Employed Laser Scan Systems	31
3.1.1	The 3D Measuring Machine	32
3.1.2	The Flexible Laser Scanner	32
3.2	Sensor Calibration	33
3.2.1	Camera Calibration	33
3.2.2	Laser Calibration	35
3.3	Point Cloud Generation	36
3.3.1	2D Contour Extraction	36
3.3.2	Influences of Errors	38
3.4	3D Point Cloud Structure	40
3.5	Noise Analysis	42
3.5.1	Test Setup	42

3.5.2	Test Results	43
3.6	Accuracy vs. Resolution	45
3.7	Summary	46
4	Curve-based Scan Data Processing	47
4.1	Scanline Approximation	48
4.1.1	B-Spline Curves	49
4.1.2	Optimizing B-spline Representations	51
4.2	Approximation Error	54
4.3	Scanline Analysis	55
4.3.1	Analyzing Curvature Patterns	56
4.3.2	Quality Evaluation	58
4.4	Reconstruction using NURBS Curves	60
4.5	Case Studies	62
4.6	Summary	64
5	Surface-based Scan Data Processing	65
5.1	Grid Generation	66
5.1.1	Grid Smoothing	68
5.1.2	Grid Analysis	70
5.1.3	Grid Registration	71
5.1.4	Intermediate Results	72
5.2	Parametric Surfaces	74
5.2.1	NURBS Surface Approximation	75
5.2.2	Surface Analysis	76
5.2.3	Surface Curvature	77
5.3	Summary	80
6	Point Cloud Processing	83
6.1	3D Data Organization and Representation	83
6.1.1	Spatial Occupancy Enumeration	84
6.1.2	The Octree	84
6.1.3	The kd-Tree	85
6.1.4	The Range Tree	87
6.2	Point Cloud Analysis	88
6.2.1	The Optimal Neighborhood	88
6.2.2	Data Density	90
6.2.3	Surface Normal Estimation	91
6.2.4	Graph Representations for Unstructured Point Sets	93
6.3	Point Cloud Optimization	95
6.3.1	Adaptive Smoothing	95
6.3.2	Adaptive Correction	98
6.3.3	Adaptive Simplification	100
6.4	Case Studies	101
6.5	Summary	102

7	Practical Applications	105
7.1	Geometry Evaluation of Catalytic Converters	105
7.1.1	Functional Description	106
7.1.2	Data Analysis	107
7.1.3	Automated Feature Detection	109
7.2	Geometry Measurement of Wheel Rims	111
7.2.1	Functional Description	112
7.2.2	Measuring Procedure	113
7.2.3	3D Calibration Procedure	113
7.2.4	3D Data Processing	115
7.3	Summary	118
8	Concluding Remarks	121
8.1	Summary of Contributions	122
8.1.1	Data Acquisition	123
8.1.2	Data Evaluation	123
8.2	Criticism	124
8.3	The Horizon	125
8.3.1	A Unifying Scan Data Description	125
8.3.2	Future Worker Support Systems	125
	Bibliography	127
	A List of Implementations	139
	B Supplementary Details	141
	List of Figures	143
	List of Tables	145
	Scientific Vita	147